

INSPECTION RELEASE NOTE

Client : ABB Limited	Office : CHENNAI	IRN Number : 10323407/32-01
Project : IOCL, Gujarat		Date : 26 November 2008
Main Order Number: 3191094483 Dtd. 10.06.08	On : Procedyne Engineers, Chennai	
Sub-Order Number : XXXXXXXX	On : XXXXXXXXXXXXXX	
Inspection Date : 25.11.08	Order Status: <input checked="" type="checkbox"/> Complete <input type="checkbox"/> Incomplete	
Supplier : Procedyne Engineers, Chennai		

THE FOLLOWING WAS/ WERE FINALLY INSPECTED:

Item Number	Description	Quantity Passed	Is Item Complete?
0001	Basket Strainer cum Air Eliminator with Drain & Isolation valve, Rating: 300#, SORF, Material Code: 3BYN500333-1 Tag No.: 2115-LF-0204-A TO H, Manufacturers Sr. No.: 2360 - 2367	08 Nos.	Complete
0002	Spares – Liquid Filter Element, Material Code: 3BYN500333-2	02 Nos.	Complete
0003	Spares – Liquid Filter Gasket	01 No.	Complete
0004	Spares – Fasteners for Liquid Filter (15%)	01 Lot.	Complete



Details of Inspection Carried out

1. Visual Examination carried out – Found Acceptable
2. Dimensional Examination carried out at 100% - Found within Tolerances and reports attested for records.
3. Hydro Test Witnessed 100% at 32 Kg/cm² (g) – Found no pressure drop or leakages and reports attested for records.
4. Reviewed Raw Material Test Certificates for Dish End, Body, Connection Pipe, Flanges, Gaskets, Fasteners, Vent Valve & Drain Valve – Found in order & attested for records.
5. Reviewed Check Test Report for Mesh & Perforated Sheet – Found in Order & attested for records

NOTE: Vent Connection - As per Approved Drg., Size required is 3/4", Actual used is 1/2", Drain Connection - As per Approved Drg., Size required is 1/2", Actual used is 3/4" – The deviation in size is accepted by ABB vide Email Dtd. 26.11.08

The above materials have been inspected by PR: 3026/2113/IE/PR/53 Rev. 02 & Drawing No.: PE/ABB-IOCL/07-08 Dtd. 04.08.08 – Approved by ABB

This inspection release does not relieve vendor of their responsibility and obligation as per PO terms and conditions.

Marking Details :	Location :	 R THIRUMALAI NAMBI
Tag No., Manufacturer Sr. No., & 	On Flange	